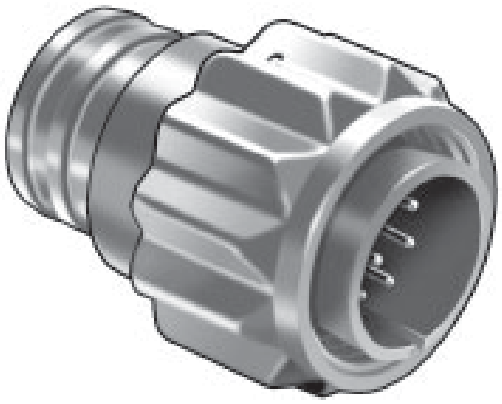


PRODUCT FEATURES

- Stainless Steel Hermetic
- Optional Composite Thermoplastic Shell Materials
- 2 to 18 Pin Layouts
- Environmentally Sealed
- Large Profile Knurling for Ease of Handling
- Keyed Polarization
- Available Molding Adapter Option

Corrosion Resistant Stainless Steel and Composite Mil-C-5015 Type Harsh Environment Connectors

Designed for use in oil patch applications, this connector is ideal for all harsh environment settings

Glenair's line of 5015 Type Harsh Environment Connectors are designed to provide outstanding corrosion resistance and rugged performance. These stainless steel and composite thermoplastic plugs and receptacles are ideally suited for severe environments such as geophysical exploration, mining and other settings where resistance to extreme temperatures, salt spray and caustic chemicals is a critical requirement.

Fully compliant with the Mil-C-5015 specification, the connectors offer additional design features and materials advantages which make them exceptional values for many interconnect applications. Composite versions are manufactured from a 40% glass filled Ryton engineering plastic. Ryton is a high temperature, injection molded material with good mechanical properties and excellent chemical resistance at elevated temperatures, up to 500° F. The material provides outstanding resistance to a broad spectrum of aggressive chemicals and has very stable dielectric and insulating properties.

The connectors are designed for rugged field use, and feature large profile knurlings for ease of handling, and anti-decoupling springs for maintenance-free performance. A complete range of pin sizes and insert arrangements are available.

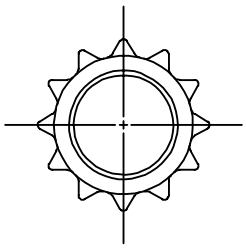
190-015 Composite Plug, 190-016 Composite Jam Nut Receptacle & 190-019 Composite Box Mount Receptacle

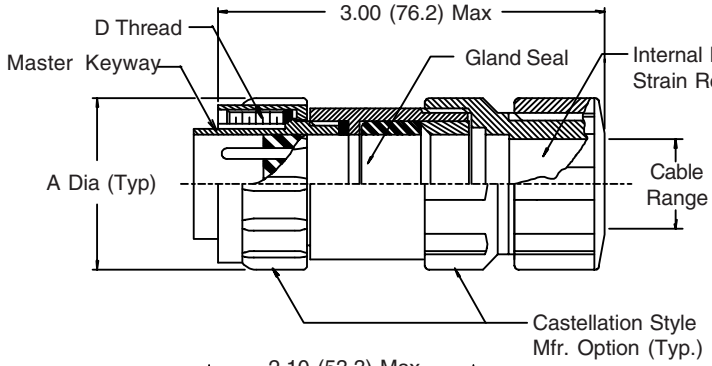
40% Glass Filled Ryton Engineering Composite Thermoplastic

190-015-14S-5 P N M

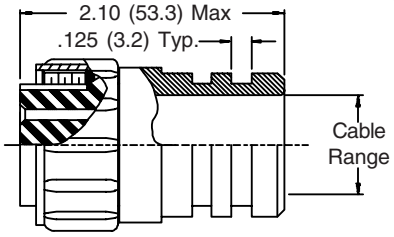
- Basic Part Number
  - 190-015 = Plug Assy
  - 190-016 = Jam Nut Receptacle Assy
  - 190-019 = Box Mount Receptacle Assy
- Shell Size
- Insert Arrangement Dash No.
- Contact Style - P = Pins, S = Sockets
- Alternate Insert Position (See Page 27) N for Normal
- M = Molding Adapter, (190-015 and 190-016 Only) Omit for None

190-015 Plug Assembly



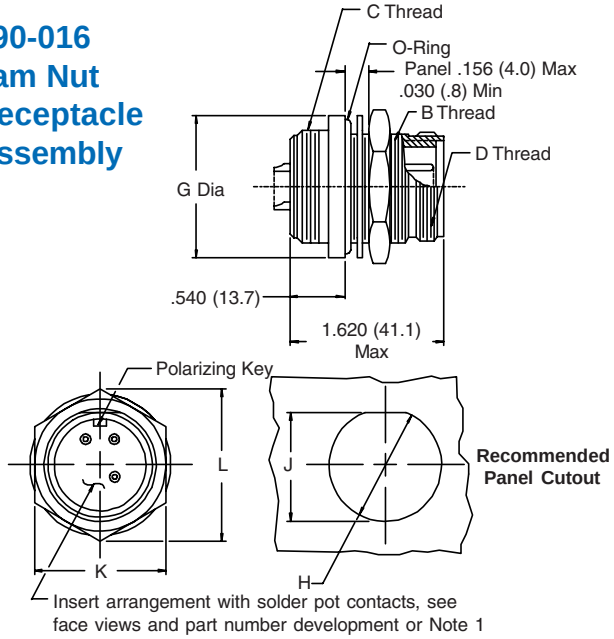


Sym M Molding Adapter Option

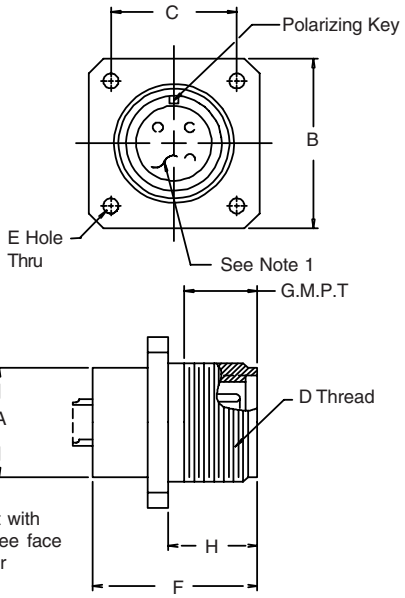


For Environmental Dust Covers Ref. Glenair P/N 667-009 (plug) and 667-010 (receptacle)

190-016 Jam Nut Receptacle Assembly



190-019 Box Mount Receptacle Assembly



NOTE:
1. Insert arrangement with solder pot contacts, see face views and part number development

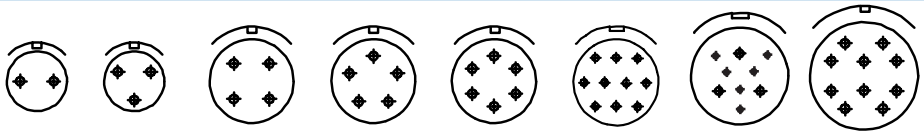
Metric dimensions (mm) are indicated in parentheses

CAGE Code 06324

Printed in U.S.A.

190-015 Composite Plug, 190-016 Composite Jam Nut Receptacle & 190-019 Composite Box Mount Receptacle

Insert Arrangements



Shell Size - Insert Arrangement Dash No.	10SL-4	10SL-3	14S-2	14S-5	14S-6	14S-10	16-2	18-1
Contact Size & Quantity	2 - #16	3 - #16	4 - #16	5 - #16	6 - #16	10 - #20	3 - #12, 6 - #20	10 - #16
MS Service Rating	A	A	INST.	INST.	INST.	INST.	INST.	4 A, 6 Inst.
Available Alternate Insert Positions (Degrees rotation clockwise looking into the front of the pin insert)	n/a	n/a	X=120°, Y= 240°	n/a	n/a	n/a	n/a	W=70°, X=145°, Y=215°, Z=290°

DIMENSIONAL DETAILS (190-019)

Shell Size	A Max	B Sq ±.031 (0.8)	C ±.005 (0.1)	D Thread Class 2A	E ±.010 (0.3) -.005 (0.1)	F Max	G M.P.T.	H ±.031 (0.8) -.000
10SL	.609 (15.5)	1.000 (25.4)	.719 (19.3)	.625 - .1P-.1L	.120 (3.0)	1.000 (25.4)	.375 (9.5)	.562 (14.3)
14S	.733 (18.6)	1.188 (30.2)	.906 (25.7)	.875 - .1P-.1L	.120 (3.0)	1.000 (25.4)	.375 (9.5)	.562 (14.3)
18	.975 (24.8)	1.375 (34.9)	1.062 (32.0)	1.125 - .1P-.1L	.120 (3.0)	1.120 (28.4)	.625 (15.9)	.724 (18.4)

DIMENSIONAL DETAILS (190-015)

Shell Size	D Thread Class 2B	Standard Cable Range Min		Max		Length Max	
10SL	.625 - .1P-1L	.203	(5.2)	.375	(9.5)	3.000	(76.2)
14S	.875 - .1P-1L	.203	(5.2)	.375	(9.5)	3.000	(76.2)
18	1.125 - .1P-1L	.328	(8.3)	.500	(12.7)	3.000	(76.2)

DIMENSIONAL DETAILS (190-016)

Shell Size	B Thread Class 2A	C Thread Class 2A	D Thread Class 2A	D Dia Max	E Dia +.010 (0.3) -.000	F +.010 (0.3) -.000	G Dia (Flats)	H Max	Cable Range* Min		Max	
10SL	3/4 - 20 UNEF	5/8 - 24 UNEF	.625 - .1P-.1L	1.100 (27.9)	.760 (19.3)	.710 (18.0)	.938 (23.8)	1.090 (27.7)	.210	(5.3)	.312	(7.9)
14S	1 - 20 UNEF	7/8 - 20 UNEF	.875 - .1P-.1L	1.450 (36.8)	1.010 (25.7)	.960 (24.4)	1.250 (31.8)	1.440 (36.6)	.210	(5.3)	.312	(7.9)
18	1 1/4 - 18 UNEF	1 1/8 - 16 UN	1.125 - .1P-.1L	1.750 (44.5)	1.260 (32.0)	1.210 (30.7)	1.500 (38.1)	1.730 (43.9)	.310	(7.9)	.438	(11.1)

* Cable Range Min. Not Applicable with Molding Adapter Option

Products are manufactured from a 40% glass filled Ryton engineering plastic—a high temperature, injection molded material with good mechanical properties and excellent chemical resistance at elevated temperatures, up to 500° F.

PERFORMANCE RATINGS

Shell, Barrel, Coupling Nut and Rear Accy Hdwr.	High Grade Engineering Thermoplastic
Insulator, O-Ring, Grommet	Nitrile/Neoprene
Grommet Follower (Plug Assy)	Nylon
Contacts	Gold Plated Copper Alloy With Solder Pots
Contact Current Rating	#12: 12.5 Amps; #16: 10 Amps; #20: 7.5 Amps
Rated Operating Voltage	Service Rating INST - 250 VDC Service Rating A - 700 VDC
Dielectric Withstanding Voltage (Hi-Pot)	Service Rating INST - 1000 VRMS Service Rating A - 2000 VRMS
Insulation Resistance	5000 Megohms minimum at 500 VDC and +25°C
Temperature Range	-55°C to +125°C

1. Metric dimensions (mm) are indicated in parentheses.
2. **Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of application.**

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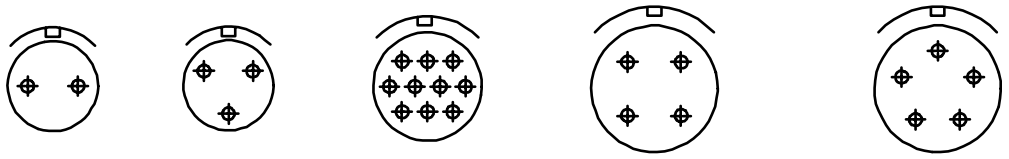
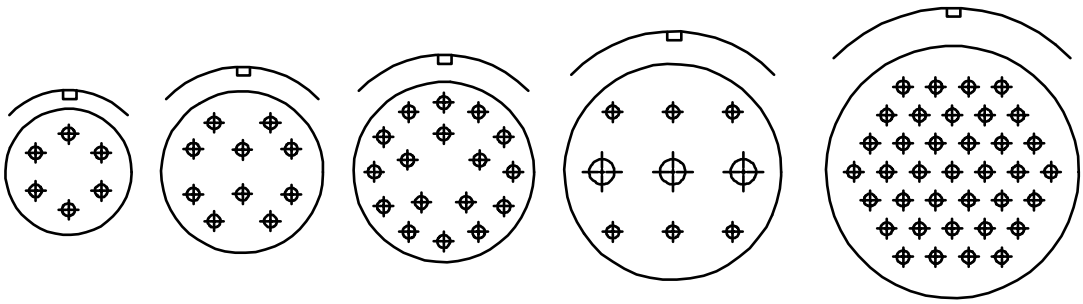
257-003, 257-005, 257-007 and 257-012 Insert Arrangements & Misc. Information (Face View of Pin Insert Shown)



Insert Arrangement	10SL-4	10SL-3	12-10	14S-2	14S-5
Contact Size & Quantity	2 - #16	3 - #16	10 - #20	4 - #16	5 - #16
MS Service Rating	A	A	INST	INST	INST
Alternative Position	N/A	N/A	N/A	X & Y	X



Insert Arrangement	14S-6	16S-1	18-1	20-29	24-11
Contact Size & Quantity	6 - #16	7 - #16	10 - #16	17 - #16	6 - #12, 3 - #8
MS Service Rating	INST	A	4A 6 INST	A	A
Alternative Position	N/A	W & Z	W, X, Y & Z	W & Z	W,X,Y & Z

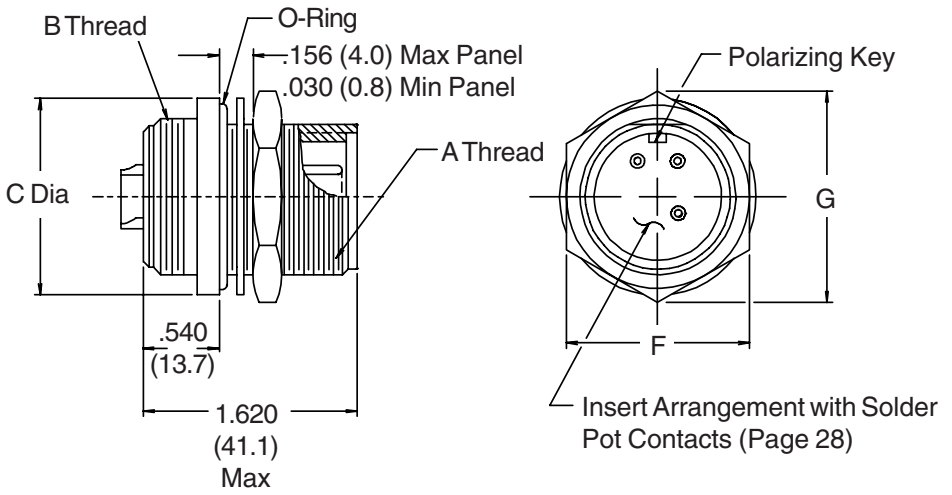
TABLE III

Barrel and Rear Accy Hdwr.	Passivated Stainless Steel
Coupling Nut	Nickel/Aluminum/Bronze
Insulator, O-Ring, Grommet	Nitrile/Neoprene
Contacts	Gold Plated Copper Alloy With Solder Pots
Contact Current Rating	#20-5 Amps #16-10 Amps #12-17 Amps #8-35 Amps
Rated Operating Voltage	Service Rating INST - 250 VDC Service Rating A - 700 VDC
Dielectric Withstanding Voltage (Hi-Pot)	Service Rating INST - 1000 VRMS Service Rating A - 2000 VRMS
Insulation Resistance	5000 Megohms minimum at 500 VDC and +25°C
Temperature Range	-55°C to +125°C

257-003
Connector Receptacle Assembly
Stainless Steel Harsh Environment

257 - 003 H 2 - 14S - 5 P W M

- Product Series
- Basic Number
- H = Hermetic (Omit for Standard, substitute dash)
- 2 = Receptacle Assembly
- Shell Size (Table I)
- Insert Arrangement Dash No.
- Contact Style; P = Pin, S = Socket (Non-Hermetic)
- Alternate Insert Position, See Page 28, (Omit for Normal)
- M = Molding Adapter, (Omit for None)



RECOMMENDED PANEL CUT-OUT

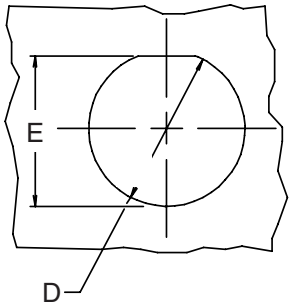


TABLE I

Shell Size	A Thread Class 2A	B Thread Class 2A	C Max	D +.010 (0.3) -.000 (0)	E +.010 (0.3) -.000 (0)	F Max	G Max
10SL	5/8 - 24 UNEF	5/8 - 24 UNEF	1.030 (26.2)	.653 (16.6)	.585 (14.9)	.812 (20.6)	.940 (23.9)
12	3/4 - 20 UNEF	3/4 - 20 UNEF	1.160 (29.5)	.760 (19.3)	.710 (18.0)	.938 (23.8)	1.090 (27.7)
14S	7/8 - 20 UNEF	7/8 - 20 UNEF	1.280 (32.5)	.885 (22.5)	.835 (21.2)	1.125 (28.6)	1.250 (31.8)
18	1 1/8 - 18 UNEF	1 1/8 - 16 UN	1.660 (42.2)	1.135 (28.8)	1.085 (27.6)	1.500 (31.8)	1.690 (42.9)
20	1 1/4 - 18 UNEF	1 1/4 - 16 UN	1.780 (45.2)	1.260 (32.0)	1.210 (30.7)	1.625 (41.3)	1.820 (46.2)
24	1 1/2 - 18 UNEF	1 1/2 - 16 UN	2.030 (51.6)	1.510 (38.4)	1.460 (37.1)	1.875 (47.6)	2.120 (53.8)
28	1 3/4 - 18 UNEF	1 3/4 - 16 UN	2.280 (57.9)	1.760 (44.7)	1.710 (43.4)	2.125 (54.0)	2.420 (61.5)

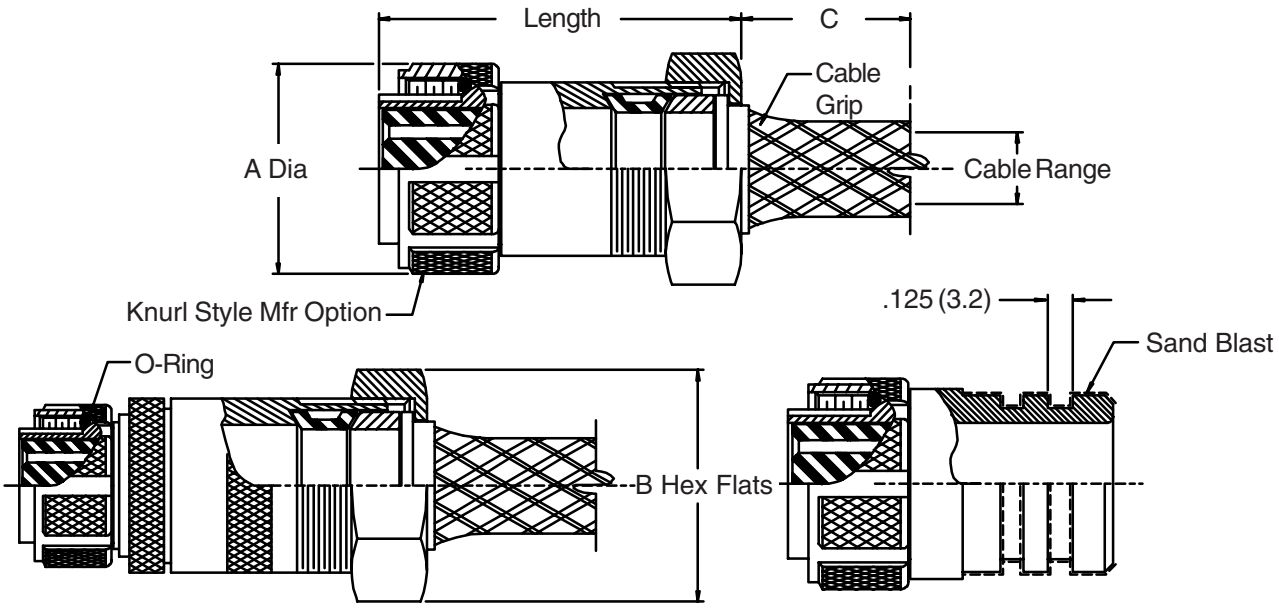
1. Metric dimensions (mm) are indicated in parentheses.
2. Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of the application.

257-003
Connector Plug Assembly
Stainless Steel Harsh Environment

257 - 003 - 6 - 14S - 5 P W M 08

- Product Series: 257
- Basic Number: 003
- 6 = Plug Assembly: 6
- Shell Size (Table I): 14S
- Insert Arrangement Dash No. See Page 28: 5
- Contact Style; P = Pin, S = Socket: P
- Alternate Insert Position, See Page 28 (Omit for Normal): W
- M = Molding Adapter, N = No Adapter (Connector Only), (Omit for Standard): M
- Optional Entry, Table II, (Omit for Standard): 08

STYLE I



STYLE II

STYLE M MOLDING ADAPTER OPTION

TABLE I

Shell Size	A Max	B Flats	Standard Cable Range Min	Standard Cable Range Max	Config. Style	Max Cable Entry (Table II)	Length Max
10SL	1.031 (26.2)	1.000 (25.4)	.210 (5.3)	.312 (7.9)	I	04	3.000 (76.2)
12	1.125 (28.6)	1.380 (35.1)	.500 (12.7)	.625 (15.9)	II	08	3.000 (76.2)
14S	1.219 (31.0)	1.000 (25.4)	.210 (5.3)	.312 (7.9)	I	10	3.000 (76.2)
18	1.406 (35.7)	1.220 (31.0)	.310 (7.9)	.438 (11.1)	I	12	3.000 (76.2)
20	1.531 (38.9)	1.500 (38.1)	.530 (13.5)	.750 (19.1)	I	14	3.500 (88.9)
24	1.781 (45.2)	1.500 (38.1)	.530 (13.5)	.750 (19.1)	I	16	3.500 (88.9)
28	2.031 (51.6)	1.500 (38.1)	.530 (13.5)	.750 (19.1)	I	16	3.500 (88.9)

TABLE II

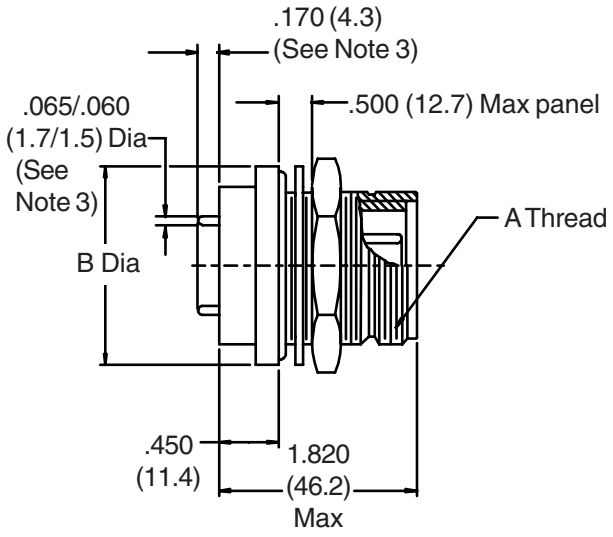
Dash No.	C Ref	Cable Range Min	Cable Range Max
03	5.120 (130.0)	.180 (4.6)	.210 (5.3)
04	5.750 (146.1)	.210 (5.3)	.312 (7.9)
06	7.000 (177.8)	.310 (7.9)	.438 (11.1)
08	7.120 (180.8)	.438 (11.1)	.500 (12.7)
10	7.370 (184.3)	.500 (12.7)	.625 (15.9)
12	9.000 (228.6)	.530 (13.5)	.750 (19.1)
14	8.000 (203.2)	.750 (19.1)	.875 (22.2)
16	9.000 (228.6)	.875 (22.2)	1.000 (25.4)

1. Metric dimensions (mm) are indicated in parentheses.
2. Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of the application.

257-005
Connector Receptacle Assembly
Stainless Steel Harsh Environment
With Printed Circuit Contacts

257 - 005 H 2 - 14S - 5 P W M

- Product Series
- Basic Number
- H = Hermetic (Omit for Standard, substitute dash)
- 2 = Receptacle Assembly
- Shell Size (Table I)
- Insert Arrangement Dash No., See Page 28
- P = Pin; S = Socket (Non-Hermetic Only)
- Contact Style;
- Alternate Insert Position, See Page 28 (Omit for Normal)
- M = Molding Adapter (Omit for None)



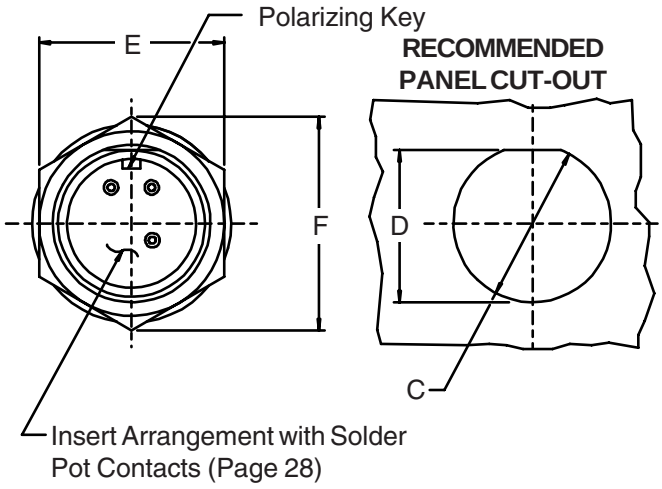


TABLE I

Shell Size	A Thread Class 2A	B Dia Max	C Dia +.010 (0.3) -.000 (0)	D +.010 (0.3) -.000 (0)	E Flats	F Ref
10SL	5/8 - 24 UNEF	1.030 (26.2)	.653 (16.6)	.585 (14.9)	.870 (22.1)	1.000 (25.4)
12	3/4 - 20 UNEF	1.160 (29.5)	.760 (19.3)	.710 (18.0)	.995 (25.3)	1.125 (28.6)
14S	7/8 - 20 UNEF	1.280 (32.5)	.885 (22.5)	.835 (21.2)	1.120 (28.4)	1.250 (31.8)
18	1 1/8 - 18 UNEF	1.660 (42.2)	1.135 (28.8)	1.085 (27.6)	1.495 (38.0)	1.730 (43.9)
20	1 1/4 - 18 UNEF	1.780 (45.2)	1.260 (32.0)	1.210 (30.7)	1.620 (41.1)	1.870 (47.5)
24	1 1/2 - 18 UNEF	2.030 (51.6)	1.510 (38.4)	1.460 (37.1)	1.870 (47.5)	2.165 (55.0)
28	1 3/4 - 18 UNEF	2.280 (57.9)	1.760 (44.7)	1.710 (43.4)	2.120 (53.8)	2.448 (62.2)

1. Metric dimensions (mm) are indicated in parentheses.
2. Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of the application.
3. Applies to size 16 contacts only. Consult factory for other sizes.

257-007
Connector Receptacle Assembly
Stainless Steel Harsh Environment

257 - 007 H 2 - 14S - 5 P W M

- Product Series
- Basic Number
- H = Hermetic (Omit for Standard, substitute dash)
- 2 = Receptacle Assembly
- Shell Size (Table I)
- Insert Arrangement Dash No., See Page 28
- Contact Style: P = Pin, S = Socket (Non-Hermetic only)
- Alternate Insert Position, See Page 2 (Omit for Normal)
- M = Molding Adapter (Omit for None)

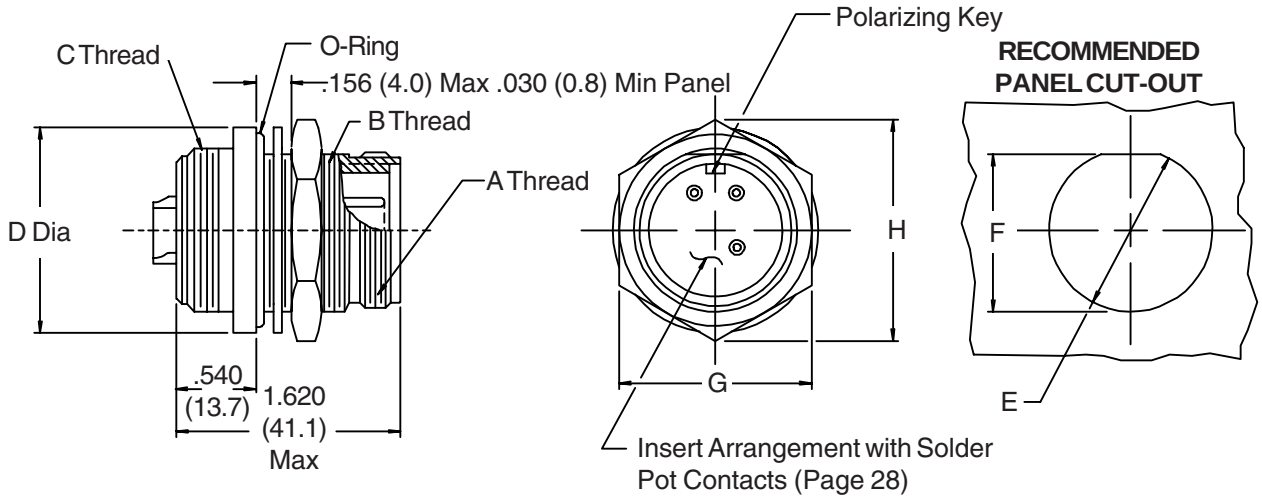


TABLE I

Shell Size	A Thread Class 2A	B Thread Class 2A	C Thread Class 2A	D Dia Max	E Dia +.010 (0.3) -.000 (0)	F +.010 (0.3) -.000 (0)	G Flats	H Max
10SL	.625 - .1P-1L	3/4 - 20 UNEF	5/8 - 24 UNEF	1.100 (27.9)	.760 (19.3)	.710 (18.0)	.938 (23.8)	1.090 (27.7)
12	.750 - .1P-1L	7/8 - 20 UNEF	3/4 - 20 UNEF	1.250 (31.8)	.885 (22.5)	.835 (21.2)	1.062 (27.0)	1.230 (31.2)
14S	.875 - .1P-1L	1 - 20 UNEF	7/8 - 20 UNEF	1.450 (36.8)	1.010 (25.7)	.965 (24.5)	1.250 (31.8)	1.440 (36.6)
18	1.125 - .1P-1L	1 1/4 - 18 UNEF	1 1/8 - 16 UN	1.750 (44.5)	1.260 (32.0)	1.210 (30.7)	1.500 (38.1)	1.730 (43.9)
20	1.250 - .1P-1L	1 1/2 - 18 UNEF	1 1/4 - 16 UN	2.030 (51.6)	1.510 (38.4)	1.460 (37.1)	1.750 (44.5)	2.020 (51.3)
24	1.500 - .1P-1L	1 3/4 - 18 UNEF	1 1/2 - 16 UN	2.340 (59.4)	1.760 (44.7)	1.710 (43.4)	2.000 (50.8)	2.320 (58.9)
28	1.750 - .1P-1L	2 - 18 UNEF	1 3/4 - 16 UN	2.550 (64.8)	2.010 (51.1)	1.960 (49.8)	2.187 (55.5)	2.530 (64.3)

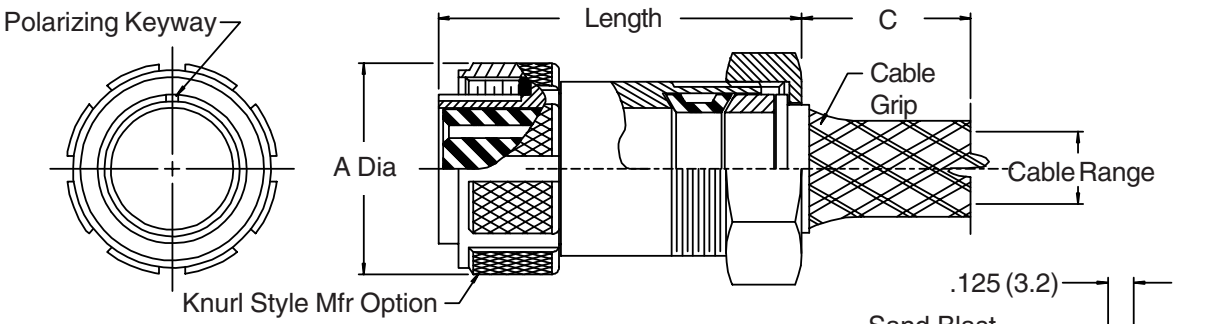
1. Metric dimensions (mm) are indicated in parentheses.
2. Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of the application.

257-007
Connector Plug Assembly
Stainless Steel Harsh Environment

257 - 007 - 6 - 14S - 5 P W M 08

- Product Series: 257
- Basic Number: 007
- 6 = Plug Assembly: 6
- Shell Size (Table I): 14S
- Insert Arrangement Dash No.: 5
- Contact Style; P = Pin, S = Socket: P
- Alternate Insert Position, See Page 28 (Omit for Normal): W
- M = Molding Adapter, N = No Adapter (Connector Only) (Omit for Standard): M
- Optional Entry, Table II (Omit for Standard): 08

STYLE I



STYLE II

TABLE I

Shell Size	A Max	B Flats	Standard Cable Range Min	Standard Cable Range Max	Config. Style	Max Cable Entry (Table II)	Length Max
10SL	1.031 (26.2)	.870 (22.1)	.210 (5.3)	.312 (7.9)	I	04	3.000 (76.2)
12	1.125 (28.6)	1.250 (31.8)	.500 (12.7)	.625 (15.9)	II	08	3.000 (76.2)
14S	1.219 (31.0)	.870 (22.1)	.210 (5.3)	.312 (7.9)	I	10	3.000 (76.2)
18	1.406 (35.7)	1.000 (25.4)	.310 (7.9)	.438 (11.1)	I	12	3.000 (76.2)
20	1.531 (38.9)	1.380 (35.1)	.530 (13.5)	.750 (19.1)	I	14	3.500 (88.9)
24	1.781 (45.2)	1.380 (35.1)	.530 (13.5)	.750 (19.1)	I	16	3.500 (88.9)
28	2.031 (51.6)	1.380 (35.1)	.530 (13.5)	.750 (19.1)	I	16	3.500 (88.9)

TABLE II

Dash No.	C Ref	Cable Range Min	Cable Range Max
03	5.120 (130.0)	.180 (4.6)	.210 (5.3)
04	5.750 (146.1)	.210 (5.3)	.312 (7.9)
06	7.000 (177.8)	.310 (7.9)	.438 (11.1)
08	7.120 (180.8)	.438 (11.1)	.500 (12.7)
10	7.370 (184.3)	.500 (12.7)	.625 (15.9)
12	9.000 (228.6)	.530 (13.5)	.750 (19.1)
14	8.000 (203.2)	.750 (19.1)	.875 (22.2)
16	9.000 (228.6)	.875 (22.2)	1.000 (25.4)

1. Metric dimensions (mm) are indicated in parentheses.
2. Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of the application.

Glenair®

257-012
Connector Receptacle Assembly
Stainless Steel Harsh Environment

257 - 012 H 2 - 14S - 5 P W M

- Product Series
- Basic Number
- H = Hermetic (Omit for Standard, substitute dash)
- 2 = Receptacle Assembly
- Shell Size (Table I)
- Insert Arrangement Dash No., See Page 28
- Contact Style; P = Pin, S = Socket (Non-Hermetic only)
- Alternate Insert Position, See Page 28 (Omit for Normal)
- M = Molding Adapter (Omit for None)

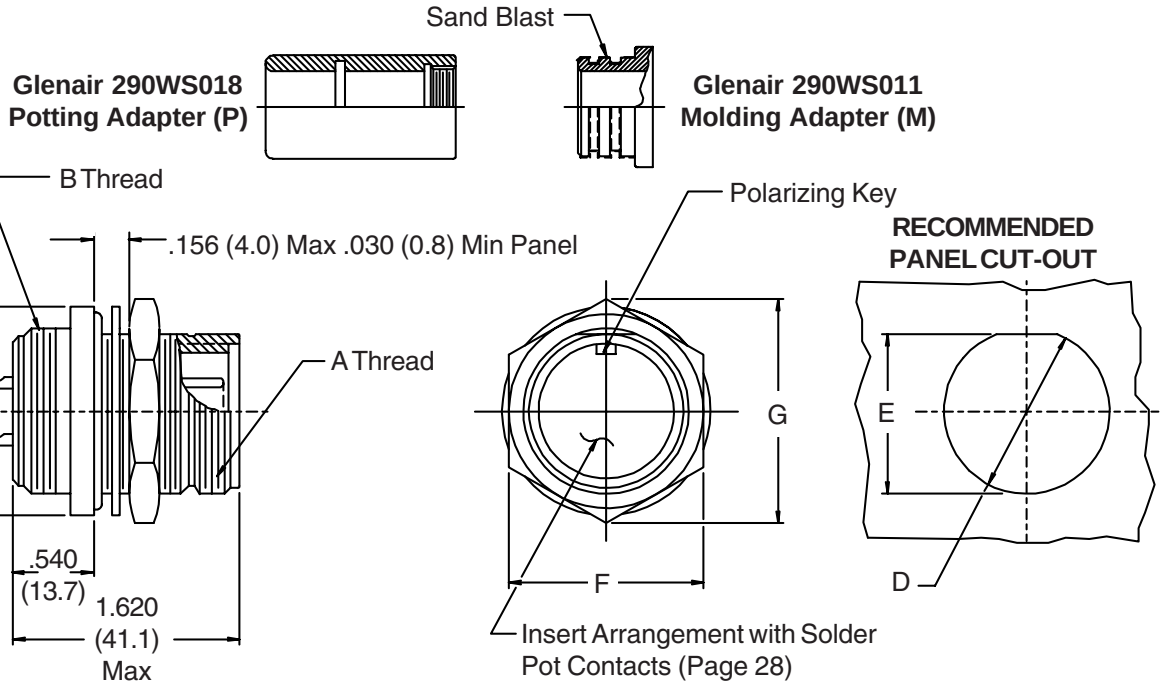


TABLE I

Shell Size	A Thread Class 2A	B Thread Class 2A	C Max	D +.010 (0.3) -.000 (0)	E +.010 (0.3) -.000 (0)	F Max	G Max
10SL	5/8 - 24 UNEF	5/8 - 24 UNEF	1.030 (26.2)	.653 (16.6)	.585 (14.9)	.875 (22.2)	.940 (23.9)
12	3/4 - 20 UNEF	3/4 - 20 UNEF	1.160 (29.5)	.760 (19.3)	.710 (18.0)	1.000 (25.4)	1.090 (27.7)
14S	7/8 - 20 UNEF	7/8 - 20 UNEF	1.280 (32.5)	.885 (22.5)	.835 (21.2)	1.125 (28.6)	1.250 (31.8)
16S	1 - 20 UNEF	1 - 20 UNEF	1.420 (36.1)	1.010 (25.7)	.960 (24.4)	1.250 (31.8)	1.390 (35.3)
18	1 1/8 - 18 UNEF	1 1/8 - 16 UN	1.660 (42.2)	1.135 (28.8)	1.085 (27.6)	1.500 (38.1)	1.690 (42.9)
20	1 1/4 - 18 UNEF	1 1/4 - 16 UN	1.780 (45.2)	1.260 (32.0)	1.210 (30.7)	1.625 (41.3)	1.820 (46.2)
24	1 1/2 - 18 UNEF	1 1/2 - 16 UN	1.030 (26.2)	1.510 (38.4)	1.460 (37.1)	1.875 (47.6)	2.120 (53.8)
28	1 3/4 - 18 UNEF	1 3/4 - 16 UN	2.280 (57.9)	1.760 (44.7)	1.710 (18.4)	2.125 (54.0)	2.420 (61.5)

1. Metric dimensions (mm) are indicated in parentheses.
2. Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of the application.
3. Mates to MIL-C-5015 (MS3106) Type Plug Connectors.

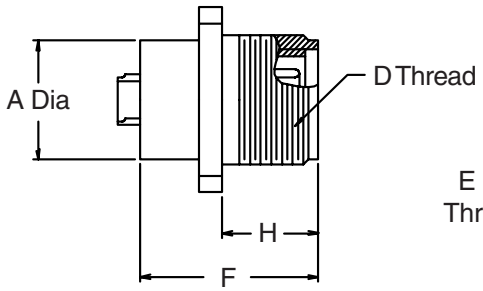
CAGE Code 06324
Printed in U.S.A.

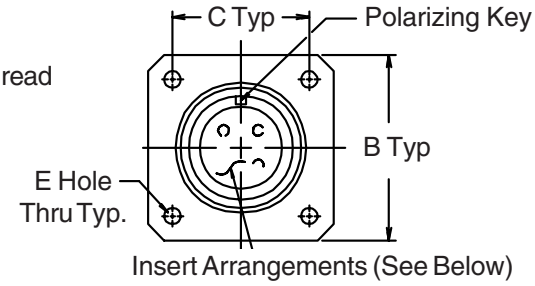
257-163 Flange Mount and 257-164 Weld Mount Connector Receptacle Assemblies Stainless Steel

257-163 H 14S-5 P X

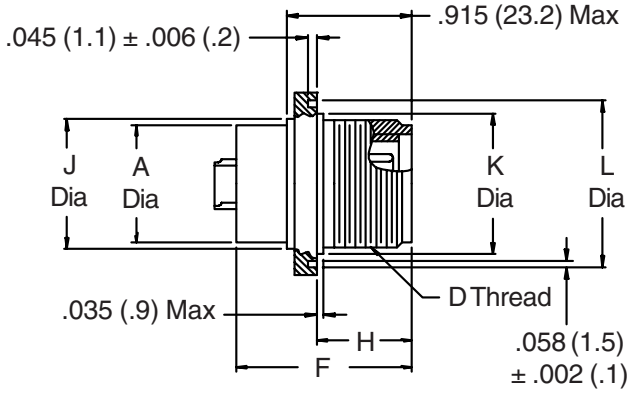
- Basic Part Number: 257-163 Flange Mount, 257-164 Weld Mount
- H = Hermetic, Substitute Dash For Non-Hermetic
- Shell Size
- Insert Arrangement Dash No.
- Contact Style: P = Pin, S = Socket (Non-Hermetic Only)
- Alternate Insert Position (See Below), N for Normal

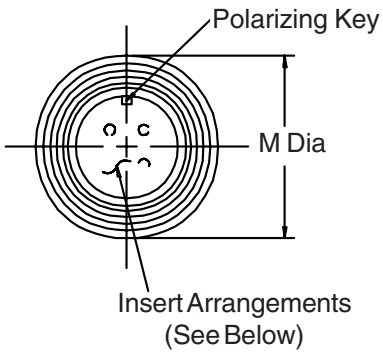
257-163 Flange Mount



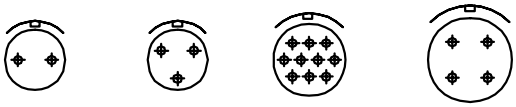


257-164 Weld Mount

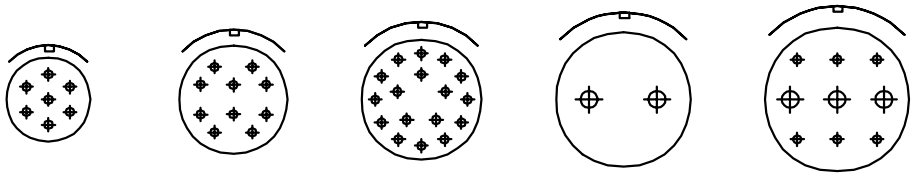




Insert Arrangements



Shell Size - Insert Arr. Dash No.	10SL-4	10SL-3	12-10	14S-2	14S-5	14S-6
Contact Size & Quantity	2 - #16	3 - #16	10 - #20	4 - #16	5 - #16	6 - #16
MS Service Rating	A	A	Inst.	Inst.	Inst.	Inst.
Available Alternate Insert Positions (Degrees rotation clockwise looking into the front of the pin insert)	n/a	n/a	n/a	X=120°, Y=240°	X=110°	n/a



Shell Size - Insert Arr. Dash No.	14S-7	18-1	20-29	22-1	24-11
Contact Size & Quantity	7 - #16	10 - #16	17 - #16	2 - #16	6 - #16, 3 - #18
MS Service Rating	Inst.	4 A, 6 Inst.	A	D	A
Available Alternate Insert Positions (Degrees rotation clockwise looking into the front of the pin insert)	W=90°, X=180°, Y=270°	W=70°, X=145°, Y=215°, Z=290°	W=80°, Z=280°	n/a	W=35°, X=110°, Y=250°, Z=325°

CAGE Code 06324
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Glenair®

257-163 Flange Mount and 257-164 Weld Mount Connector Receptacle Assemblies Stainless Steel

TABLE I

Dash No.	A Max		B Sq. ±.031	(.8)	C ±.005	(.1)	D Thread Class 2A UNEF	E +.010 -.005	(.1) (1.3)	F Max	
10SL	.609	(15.5)	1.000	(25.4)	.719	(18.3)	.625 - 24	.120	(3.0)	1.000	(25.4)
12	.650	(16.5)	1.094	(27.8)	.812	(20.6)	.750 - 20	.120	(3.0)	1.000	(25.4)
14S	.733	(18.6)	1.188	(30.2)	.906	(23.0)	.875 - 20	.120	(3.0)	1.000	(25.4)
18	.975	(24.8)	1.375	(34.9)	1.062	(27.0)	1.125 - 18	.120	(3.0)	1.200	(30.5)
20	1.105	(28.1)	1.500	(38.1)	1.156	(29.4)	1.250 - 18	.120	(3.0)	1.200	(30.5)
22	1.328	(33.7)	1.625	(41.3)	1.250	(31.8)	1.375 - 18	.147	(3.7)	1.200	(30.5)
24	1.350	(34.3)	1.750	(44.5)	1.375	(34.9)	1.500 - 18	.147	(3.7)	1.200	(30.5)

TABLE II

Dash No.	H +.031 -.000	(.8) (.0)	J Dia		K Dia		L Dia		M Dia	
10SL	.562	(14.3)	.750	(19.1)	.825	(21.0)	1.061	(26.9)	1.132	(28.8)
12	.562	(14.3)	.906	(23.0)	.950	(24.1)	1.187	(30.1)	1.258	(32.0)
14S	.562	(14.3)	1.016	(25.8)	1.075	(27.3)	1.279	(32.5)	1.345	(34.2)
18	.724	(18.4)	1.250	(31.8)	1.275	(32.4)	1.479	(37.6)	1.550	(39.4)
20	.724	(18.4)	1.375	(34.9)	1.450	(36.8)	1.654	(42.0)	1.725	(43.8)
22	.724	(18.4)	1.500	(38.1)	1.575	(40.0)	1.744	(44.3)	1.815	(46.1)
24	.724	(18.4)	1.625	(41.3)	1.700	(43.2)	1.879	(47.7)	1.950	(49.5)

TABLE III

	Non-Hermetic Receptacles	Hermetic Receptacles
Shell	Passivated Stainless Steel	Passivated Stainless Steel
Insulator	Nitrile/Neoprene	Full Glass
O-Ring, Grommet	Nitrile/Neoprene	Nitrile/Neoprene
Contacts	Gold Plated Copper Alloy With Solder Pots	Alloy 52/Gold Plate
Contact Current Rating	#20-5 Amps #16-10 Amps #12-17 Amps #8-35 Amps	#20-5 Amps #16-10 Amps #12-17 Amps #8-35 Amps
Rated Operating Voltage	Service Rating INST - 250 VDC Service Rating A - 700 VDC Service Rating D - 1250 VDC	250 VDC
Dielectric Withstanding Voltage (Hi-Pot)	Service Rating INST - 1000 VRMS Service Rating A - 2000 VRMS Service Rating D - 2800 VRMS	1000 VRMS
Insulation Resistance	5000 Megohms minimum at 500 VDC and +25°C	5000 Megohms minimum at 500 VDC and +25°C
Temperature Range	-55°C to +125°C	-55°C to +125°C

1. Metric dimensions (mm) are indicated in parentheses.
2. **Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of application.**

CAGE Code 06324
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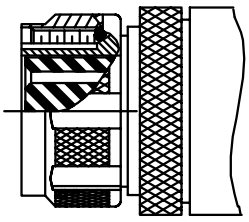
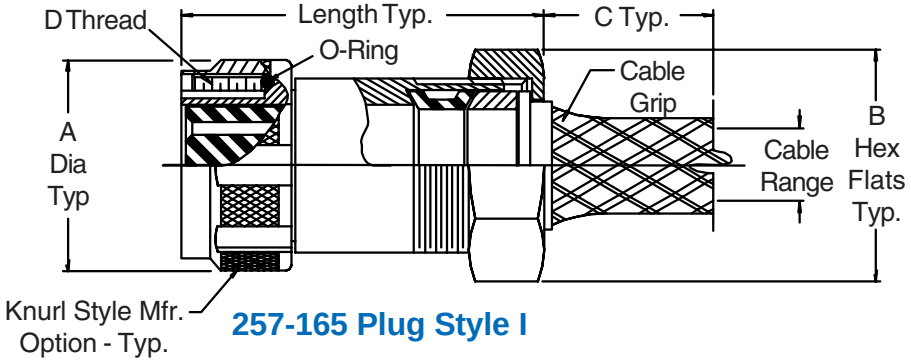
257-165 Stainless Steel Plug Assembly and 257-166 Stainless Steel Receptacle Assembly

257-165-14S-5 P X M 08

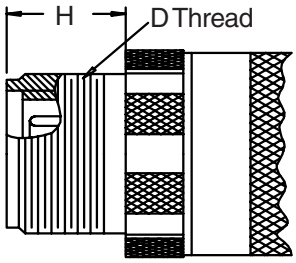
- Basic Part Number: 257-165 Plug Assembly; 257-166 Receptacle Assy
- Shell Size
- Insert Arrangement Dash No.
- Contact Style: P = Pin, S = Socket
- Alternate Insert Position (See Below), N for Normal
- M = Molding Adapter; N = No Adapter, Connector Only; Omit for Standard
- Optional Entry (Table II)



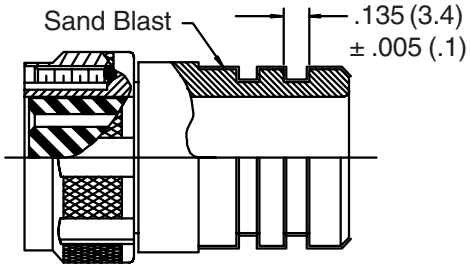
257-165 Plug Style II



257-165 Plug Style I



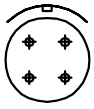
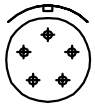
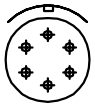
257-166 Receptacle



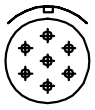
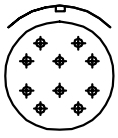
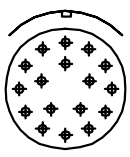
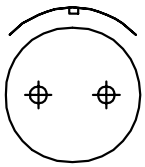
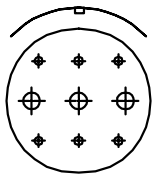
Molding Adapter Option

Insert Arrangements



Shell Size - Insert Arr. Dash No.	10SL-4	10SL-3	12-10	14S-2	14S-5	14S-6
Contact Size & Quantity	2 - #16	3 - #16	10 - #20	4 - #16	5 - #16	6 - #16
MS Service Rating	A	A	Inst.	Inst.	Inst.	Inst.
Available Alternate Insert Positions (Degrees rotation clockwise looking into the front of the pin insert)	n/a	n/a	n/a	X=120°, Y=240°	X=110°	n/a

Shell Size - Insert Arr. Dash No.	14S-7	18-1	20-29	22-1	24-11
Contact Size & Quantity	7 - #16	10 - #16	17 - #16	2 - #16	6 - #16, 3 - #18
MS Service Rating	Inst.	4 A, 6 Inst.	A	D	A
Available Alternate Insert Positions (Degrees rotation clockwise looking into the front of the pin insert)	W=90°, X=180°, Y=270°	W=70°, X=145°, Y=215°, Z=290°	W=80°, Z=280°	n/a	W=35°, X=110°, Y=250°, Z=325°

CAGE Code 06324
Printed in U.S.A.

Glenair®

257-165 Stainless Steel Plug Assembly
257-166 Stainless Steel Receptacle Assembly

TABLE I

Dash No.	Config. Style	A Max		B Flats		D Thread Class 2A UNEF	H +.031 -.000	(.8) (.0)	Length Max	
10SL	I	1.031	(26.2)	1.00	(25.4)	.625 - 24	.562	(14.3)	3.00	(76.2)
12	II	1.125	(28.6)	1.35	(34.3)	.750 - 20	.562	(14.3)	3.00	(76.2)
14S	I	1.219	(31.0)	1.00	(25.4)	.875 - 20	.562	(14.3)	3.00	(76.2)
18	I	1.406	(35.7)	1.12	(28.4)	1.125 - 18	.724	(18.4)	3.50	(88.9)
20	I	1.531	(38.9)	1.50	(38.1)	1.250 - 18	.724	(18.4)	3.50	(88.9)
22	I	1.645	(41.8)	1.50	(38.1)	1.375 - 18	.724	(18.4)	3.50	(88.9)
24	I	1.781	(45.2)	1.50	(38.1)	1.500 - 18	.724	(18.4)	3.50	(88.9)

TABLE I (Continued)

Dash No.	Cable Range Min		Cable Range Max		Max Dash No. Style I
10SL	.210	(5.3)	.312	(7.9)	04
12	.500	(12.7)	.625	(15.9)	08
14S	.210	(5.3)	.312	(7.9)	10
18	.310	(7.9)	.438	(11.1)	12
20	.530	(13.5)	.750	(19.1)	14
22	.530	(13.5)	.750	(19.1)	14
24	.530	(13.5)	.750	(19.1)	16

TABLE II (Optional Entries)

Dash No.	Cable Range Min		Cable Range Max		C Ref.	
03	.180	(4.6)	.210	(5.3)	5.12	(130.0)
04	.210	(5.3)	.312	(7.9)	5.75	(146.1)
06	.310	(7.9)	.438	(11.1)	7.00	(177.8)
08	.438	(11.1)	.500	(12.7)	7.12	(180.8)
10	.500	(12.7)	.625	(15.9)	7.37	(187.2)
12	.530	(13.5)	.750	(19.1)	9.00	(228.6)
14	.750	(19.1)	.875	(22.2)	8.00	(203.2)
16	.875	(22.2)	1.000	(25.4)	9.00	(228.6)

TABLE III

Barrel and Rear Accy Hdwr.	Passivated Stainless Steel
Coupling Nut	Nickel/Aluminum/Bronze
Insulator, O-Ring, Grommet	Nitrile/Neoprene
Contacts	Gold Plated Copper Alloy With Solder Pots
Contact Current Rating	#20-5 Amps #16-10 Amps #12-17 Amps #8-35 Amps
Rated Operating Voltage	Service Rating INST - 250 VDC Service Rating A - 700 VDC
Dielectric Withstanding Voltage (Hi-Pot)	Service Rating INST - 1000 VRMS Service Rating A - 2000 VRMS
Insulation Resistance	5000 Megohms minimum at 500 VDC and +25°C
Temperature Range	-55°C to +125°C

1. Metric dimensions (mm) are indicated in parentheses.
2. **Electrical safety limits must be established by the user. Peak voltages, switching surges, etc., should be used to determine the safety of application.**